



PEN3 Portable Electronic Nose Intelligent Chemical Sensor

PEN 3 is our small, fast and flexible identification system for gases and vapors. Single compounds or mixtures of gases can be recognized after a "training" step. With its variety of pattern recognition algorithms the system can be adapted to a broad range of applications. It is based on a 10 metal oxide gas sensor array built into a small-volume measuring chamber. The user has full access to all parameters of the instrument, especially the sensor temperature. Specialized flow control inside the instrument ensures stability of patterns under rough conditions. A calibration procedure has been developed according to newest technical knowledge and ensures stable operation for a long term operation. Because of its particular sampling strategy, sensor array can be operated in the laboratory as well as online for process control or environmental monitoring applications. Sampling with the auto ranging sampling system is the favourite technique in mobile or process control applications. In the lab the detector can be used with a headspace auto sampler. An optional adsorbent trapping unit (EDU) is also available for the system.

Software

The instrument provides a quick and easy qualitative answers like good or bad, yes or no, Also qualitative answers can be obtained by training descriptor relations with the sample set into the database: Euclid, Correlation, Neural Networks, Mahalanobis, PCA, LDA, DFA and PLS.

Applications

Process Control: dosage of spices in food production, supervision of industrial cleaning processes, fermentation processes, dosage of artificial odor in natural gas, production of polymer packaging material for food industry, frying or roast process control

Quality Control: rancidity of oils, freshness of food, off odor in packaging materials, residual solvents in polymers, degradation of flavors, off odor in medicine, characterization of resins, aroma in beverages

Environmental & Safety Control: odor in waste water purification plants or in compost plants (correlation with olfactometry), supervision of filters, solvents at workplace atmosphere, smouldering fires, identification of bacteria, leakage control, combustion emissions

- **Small, Fast and Robust**
- **Sensitive Sensors**
- **Online Sampling Technique**
- **Sensor Protection for Long Lifetime**
- **Optional Enrichment Unit**
- **Stand - Alone Operation**
- **A3-Technology: Automatic Ranging, Automatic Calibration, Automatic Enrichment (optional)**
- **Graphic Colour Display**



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Technical Data

Sensor technology	hot sensors, working temperature 200°C-500°C, Temperature controlled
Sensor array	10 single thick film sensors, different metal oxides
Sensor chamber	Volume 1.8 ml, temperature 110°C, stainless steel
Sensor response time	typically less than 1 second
Measurement cycle time	Depending on the application from 4 seconds to some minutes. Typically 1 min (20 s measurement, 40 s recovery time)
Sampling inlet	Heated tube, special fluidic connector
Inlet flow	10 ml/min - 400 ml/min, built-in flow and sampling system
Sampling system	2 internal pumps (sampling and zero gas)
Zero gas	Air, charcoal filtered or zero gas generator
Calibration	Built-in calibration gas generation
Data interface	Serial port RS – 232 (USB optional)
Power	Max. 30 W, 110-230 VAC or optional 12 VDC
Weight	ca. 2.1 kg
Dimensions	92 x 190 x 270 mm
Pattern stability	1 year for aromatic solvents
Sensitivity	LOD 0, 1 to 5 ppm for gases and organic solvents, e.g. H ₂ S: 0.1 ppm, benzene: 1 ppm
Operating temperatures	typical: +5°C to 40°C
Operating humidity	5% to 95% r. H., non condensing
Software	Winmuster for data acquisition and analysis, OS: Win95, 98, Me, NT 4.0 (>SP 3)
Safety class	Compliant to IEC 61010-1
Warranty	2 years (for non consumables)

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A N A L Y T I C S

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